

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings of claims in the application:

**Listing of Claims:**

1. (Currently amended) A solid, unflanged case housing an assembly for generating torque in a car start motor comprising:

a solid inner tube comprising at least one hole extending through ~~the~~ a tube wall perpendicular to ~~the~~ an axis of said inner tube; and

a solid outer tube comprising at least one hole extending through ~~the~~ a tube wall perpendicular to ~~the~~ an axis of said outer tube;

wherein said solid inner tube and said solid outer tube are firmly coupled to each other by force fitting said inner tube into said outer tube such that the hole of the inner tube aligns with the hole in the outer tube; and

wherein said hole of the outer tube is inserted into the hole of said inner tube to retain a firm coupling state, wherein said hole of said outer tube and said hole of said inner tube are formed simultaneously when said tubes are processed.

2. (Previously presented) The case of claim 1, wherein said hole of said outer tube is smaller than said hole in said inner tube.

3. (Previously presented) The case of claim 1, wherein said hole of said outer tube and said hole of said inner tube are circular.

4. (Previously presented) The case of claim 2, wherein the diameter of said hole of said outer tube is less than the diameter of said hole in said inner tube.

5. (Previously presented) The case of claim 2, wherein said hole of said outer tube inserted into said hole of said inner tube is dimpled.

6.-7. (Canceled)